STEP 1
Remove all parts from frame.

STEP 2
Install template to frame. Trace along the edge of the template to create a guide line for cutting.

STEP 3
Cut stock neck along guide line.
**STEP 4**
Stock neck can now be removed from the frame.

**STEP 5**
Bevel edge of neck and deburr for a clean weld.

**STEP 6**
Fit your new American Suspension neck to frame.
STEP 7
Weld American Suspension neck to frame.

STEP 8
Some people may prefer to add rossete welds on the top or side of the neck.

STEP 9
Bolt on Fork Lock and Install trees.