Step 1:

Your stem should be pressed into your lower tree. If you decide to place your bolts into your lower tree at this time DO NOT FULLY TIGHTEN THEM until your installation is complete.

Step 2:

Locate the lower bearing, the lower bearing will be larger than the top bearing.

Step 3:

Slide the lower bearing onto the stem and into position. Make sure the bearing is sitting flush with the lower tree.
Step 4:
Place the neck on the stem. Be sure the neck and bearing fit snugly into each other.

Step 5:
Take the top bearing (tapped side down) place it over the stem and into the neck.

Step 6:
The neck should swivel left and right smoothly and freely.

Step 7:
Slide stem washer on top of bearing.
Step 8:
Place the top tree onto the assembly.

Step 9:
Secure the top tree to the assembly with the provided lock nuts.

Step 10:
Tighten the pinch bolt found below the lock nuts as well as along the top and lower trees to secure your fork legs.

Step 11:
The lock nuts may require additional adjustments once you have fully tightened the pinch bolts.