



# INSTALLATION

## SLIP FIT WELD ON NECK



### STEP 1



Remove all parts from frame.

### STEP 2



Install template to frame. Trace along the edge of the template to create a guide line for cutting.

### STEP 3



Cut stock neck along guide line.

#### STEP 4



Stock neck can now be removed from the frame.

#### STEP 5



Bevel edge of neck and deburr for a clean weld.

#### STEP 6



Fit your new American Suspension neck to frame.

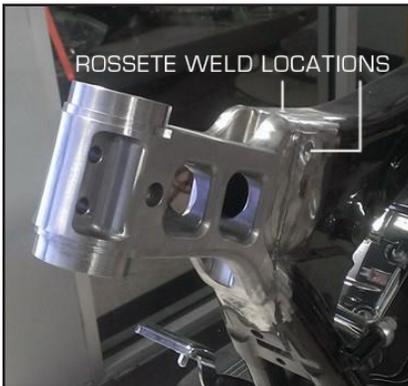


## STEP 7

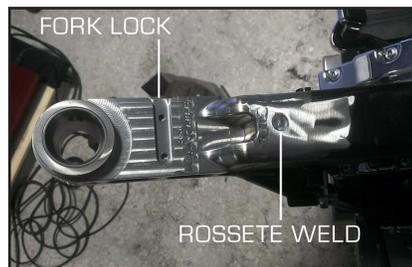


Weld American Suspension neck to frame.

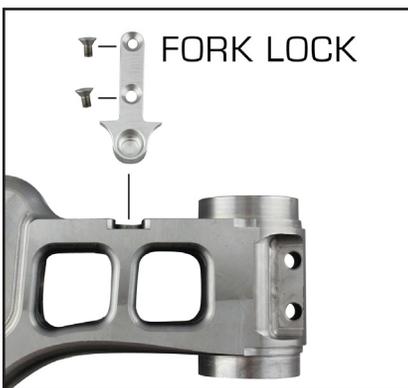
## STEP 8



Some people may prefer to add rossete welds on the top or side of the neck.



## STEP 9



Bolt on Fork Lock and Install trees.

